

# **MKZI40 SERIES**

DC-DC CONVERTER 40W, Reinforced Insulation, Railway Certified

# **FEATURES**

- ► Industrial Standard 2"×1" Package
- ► Ultra-wide Input Range 36-160VDC
- ► I/O Isolation 3000VAC with Reinforced Insulation
- ► Excellent Efficiency up to 90%
- ➤ Operating Ambient Temp. Range -40°C to +77.5°C
- No Min. Load Requirement
- ► Under-voltage, Overload/Voltage and Short Circuit Protection
- Remote On/Off Control, Output Voltage Trim
- ► Vibration and Shock/Bump Test EN 61373 Approved
- ➤ Cooling, Dry & Damp Heat Test IEC/EN 60068-2-1, 2, 30 Approved
- ► Railway EMC Standard EN 50121-3-2 Approved
- ► Railway Certified EN 50155 (IEC60571) Approved
- Fire Protection Test EN 45545-2 Approved
- ► UL/cUL/IEC/EN 62368-1 Safety Approval & CE Marking

















# PRODUCT OVERVIEW

The MINMAX MKZI40 series is a latest generation of 40 Watt railway certified and isolated DC-DC power modules with ultra-wide input range of 36-160Vin for railway DC system and 7 models available for 5/12/15/24/54/±15VDC tightly output voltage within compact size 2"x1" size with shielded and encapsulated package which specifically design for railway/railroad, battery-powered and harsh environmental applications. Key performance featuring high I/O isolation 3000VAC with reinforced insulation, high efficiency up to 90%, operating ambient temp. range -40°C to +77.5°C, no min. load requirement, very low no-load power consumption, remote on/off, output voltage trim, build-in fault condition protection include under-voltage, overload, over-voltage and short

The MKZI40 series complies with railway certification EN 50155 (IEC 60571) which conform to vibration and shock/bump test EN 61373 approved, cooling/dry/damp heat test IEC/EN 60068-2-1,2,30 approved, railway EMC standard EN 50121-3-2 approved and fire protection test EN 45545-2 approved. The MKZI40 series has been intensely qualified to safety approval UL/cUL/IEC/EN 62368-1 with CB report and CE marking which offer a solution for the applications where wide input voltage range, high efficiency for wide operating ambient temp. range, isolated power with high I/O isolation & insulation level, robust environmental & mechanical sustainability and even railway certification are required.

| <b>Model Selection Gu</b> | ide              |              |        |                   |            |             |                 |       |                   |
|---------------------------|------------------|--------------|--------|-------------------|------------|-------------|-----------------|-------|-------------------|
| Model                     | Input<br>Voltage | Output       | Output | Output<br>Current | ·          | out<br>rent | Over<br>Voltage | Max.  | Efficiency (typ.) |
| Number                    | (Range)          | Voltage      | Power  | Max.              | @Max. Load | @No Load    | Protection      | Load  | @Max. Load        |
|                           | VDC              | VDC          | W      | mA                | mA(typ.)   | mA(typ.)    | VDC             | μF    | %                 |
| MKZI40-110S05             |                  | 5            | 40.00  | 8000              | 413        | -           | 6.2             | 13600 | 88                |
| MKZI40-110S12             |                  | 12           | 39.96  | 3330              | 408        |             | 15              | 2400  | 89                |
| MKZI40-110S15             | 440              | 15           | 40.05  | 2670              | 409        |             | 18              | 1500  | 89                |
| MKZI40-110S24             | 110              | 24           | 40.08  | 1670              | 409        | 40          | 30              | 600   | 89                |
| MKZI40-110S54             | (36 ~ 160)       | 6 ~ 160 ) 54 | 40.01  | 741               | 404        |             | 66              | 130   | 90                |
| MKZI40-110D12             |                  | ±12          | 40.08  | ±1670             | 409        |             | ±15             | 1200# | 89                |
| MKZI40-110D15             |                  | ±15          | 39.90  | ±1330             | 408        |             | ±18             | 750#  | 89                |

# For each output

| Input Specifications             |            |      |          |         |      |
|----------------------------------|------------|------|----------|---------|------|
| Parameter                        | Model      | Min. | Тур.     | Max.    | Unit |
| Input Surge Voltage (100ms. max) |            | -0.7 |          | 170     |      |
| Start-Up Threshold Voltage       |            |      |          | 36      | VDC  |
| Under Voltage Shutdown           | All Models | 30   | 33       | 35.5    |      |
| Start Up Time                    |            |      | 30       | 100     | mS   |
| Input Filter                     |            |      | Internal | Pi Type |      |

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| Remote On/Off Con  | itrol         |                            |                 |     |  |    |  |  |
|--|---------------|----------------------------|-----------------|-----|--|----|--|--|
| Parameter Conditions Min. Typ. Max. Uni                              |               |                            |                 |     |  |    |  |  |
| Desitive legie (Ctandard)  | Converter On  | 3.5V ~ 12V                 | or Open Circuit |     |  |    |  |  |
| Positive logic (Standard)  Converter Off  0V ~ 1.2V or Short Circuit |               |                            |                 |     |  |    |  |  |
| Nanativa Innia (Ontina)  | Converter On  | 0V ~ 1.2V or Short Circuit |                 |     |  |    |  |  |
| Negative logic (Option)  | Converter Off | 3.5V ~ 12V or Open Circuit |                 |     |  |    |  |  |
| Control Input Current (on)   |               | Vctrl = 5.0V               |                 | 0.5 |  | mA |  |  |
| Control Input Current (off)  |               | Vctrl = 0V0.5 mA           |                 |     |  |    |  |  |
| Control Common Referenced to Negative Input                          |               |                            |                 |     |  |    |  |  |
| Standby Input Current  |               | Nominal Vin 2.5 mA         |                 |     |  |    |  |  |

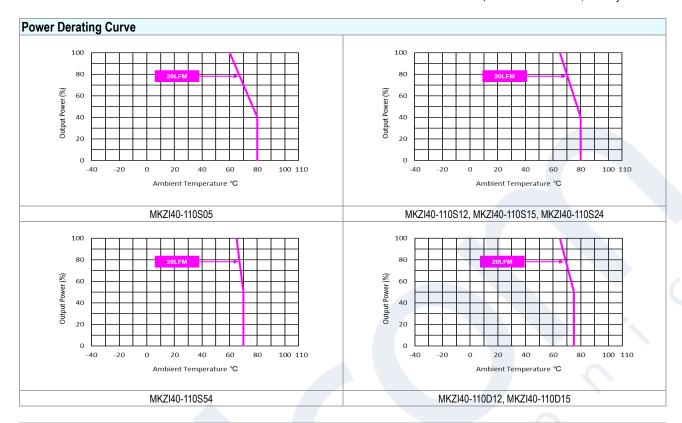
| Output Specifications               |                               |                            |                      |               |                |          |                   |
|-------------------------------------|-------------------------------|----------------------------|----------------------|---------------|----------------|----------|-------------------|
| Parameter                           | Conditions                    |                            |                      | Min.          | Тур.           | Max.     | Unit              |
| Output Voltage Setting Accuracy     |                               |                            |                      |               |                | ±1.0     | %Vnom.            |
| Output Voltage Balance              |                               | oual Output, Balanced      | Loads                |               |                | ±2.0     | %                 |
| Line Regulation                     | V                             | in=Min. to Max. @ Fu       | ıll Load             |               |                | ±0.2     | %                 |
| Load Decidation                     | lo=(                          | 00/ to 1000/               | Single Output        |               |                | ±0.5     | %                 |
| Load Regulation                     | lo=0% to 100%  Dual Output    |                            |                      |               | ±1.0           | %        |                   |
| Minimum Load                        |                               |                            | ad Requirem          | ent           |                |          |                   |
|                                     |                               | 5Vo                        | Measured with a      |               | 75             | 85       | $mV_{P-P}$        |
| Ripple & Noise                      | 0-20 MHz<br>Bandwidth         | 12Vo,15Vo,<br>±12Vo, ±15Vo |                      |               | 125            | 140      | mV <sub>P-P</sub> |
|                                     |                               | 24Vo                       |                      |               | 150            | 170      | mV <sub>P-P</sub> |
|                                     |                               | 54Vo                       |                      |               | 250            | 280      | mV <sub>P-P</sub> |
| Transient Recovery Time             |                               | 050/ 1 10/ 01              |                      |               | 250            |          | μsec              |
| Transient Response Deviation        |                               | 25% Load Step Char         | nge (2)              |               | ±3             | ±5       | %                 |
| Temperature Coefficient             |                               |                            |                      |               | <b></b>        | ±0.02    | %/°C              |
| Tim Ha / David Baras                | 0/ - (                        |                            | Other Models         |               |                | ±10      | %                 |
| Trim Up / Down Range <sub>(7)</sub> | % of Nominal Output Voltage 5 |                            | 54Vo Output          |               |                | +5 / -15 | %                 |
| Over Load Protection                | Hiccup                        |                            | 110                  | 150           | 185            | %        |                   |
| Short Circuit Protection            |                               | Continu                    | ous, Automatic Recov | ery (Hiccup N | Node 0.5Hz typ | .)       |                   |

| General Specifications                 |  |         |      |      |       |
|--|--|---------|------|------|-------|
| Parameter                              | Conditions   | Min.    | Тур. | Max. | Unit  |
| I/O Isolation Voltage                  | Reinforced Insulation, Rated For 60 Seconds  | 3000    |      |      | VAC   |
| Isolation Voltage Input/Output to case | Rated For 60 Seconds   | 1500    |      |      | VAC   |
| I/O Isolation Resistance               | 500 VDC  | 1000    |      |      | MΩ    |
| I/O Isolation Capacitance              | 100kHz, 1V   |         | 1500 |      | pF    |
| Switching Frequency                    |  | 220     | 265  | 310  | kHz   |
| MTBF(calculated)                       | MIL-HDBK-217F@25°C Full Load, Ground Benign  | 900,000 |      |      | Hours |
| Safety Approval                        | UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report), EN 50155, IEC 60571 |         |      |      |       |



| EMC Specifications |                    |                                       |                              |         |  |  |  |  |  |
|--------------------|--------------------|---------------------------------------|------------------------------|---------|--|--|--|--|--|
| Parameter          |                    | Standards & Level Pe                  |                              |         |  |  |  |  |  |
| General            |                    | Compliance with EN 50121-3-2 Ra       | ilway Applications           |         |  |  |  |  |  |
| EMI                | Conduction         | EN 55020 EN 55044                     | With subsect some and        | Class A |  |  |  |  |  |
| EMI <sub>(5)</sub> | Radiation          | EN 55032, EN 55011                    | With external components     | Class A |  |  |  |  |  |
|                    | EN 55035           |                                       |                              |         |  |  |  |  |  |
|                    | ESD                | Direct discharge                      | Indirect discharge HCP & VCP | A       |  |  |  |  |  |
|                    | E9D                | EN 61000-4-2 Air ± 8kV, Contact ± 6kV | Contact ± 6kV                |         |  |  |  |  |  |
| EMC                | Radiated immunity  | EN 61000-4-3                          | 20V/m                        | Α       |  |  |  |  |  |
| EMS <sub>(5)</sub> | Fast transient     | EN 61000-4-4                          | ±2kV                         | Α       |  |  |  |  |  |
|                    | Surge              | EN 61000-4-5                          | 5 ±2kV                       | Α       |  |  |  |  |  |
|                    | Conducted immunity | EN 61000-4-6                          | 10Vrms                       | Α       |  |  |  |  |  |
|                    | PFMF               | EN61000-4-8 100A/M for Continu        | ious; 1000A/M for 1 Sec.     | Α       |  |  |  |  |  |

| Environmental Specifications                      |   |              |      |      |          |  |
|---|---|--------------|------|------|----------|--|
| Parameter   | Conditions / Model                          | Min.         | Тур. | Max. | Unit     |  |
| Operating Temperature Range                       | MKZI40-110S05                               |              |      | +60  |          |  |
| Nominal Vin, Load 100% Inom.                      | MKZI40-110S12, MKZI40-110S15, MKZI40-110S24 | -40          |      | . CF | °C       |  |
| (for Power Derating see relative Derating Curves) | MKZI40-110S54, MKZI40-110D12, MKZI40-110D15 |              |      | +65  |          |  |
| Thermal Impedance                                 | 20LFM Convection                            | 12           |      |      | °C/W     |  |
| Case Temperature                                  |   |              |      | +105 | °C       |  |
| Over Temperature Protection (Case)                |   |              | +115 |      | °C       |  |
| Storage Temperature Range                         |   | -50          |      | +125 | °C       |  |
| Humidity (non condensing)                         |   |              |      | 95   | % rel. H |  |
| Altitude  |   |              |      | 4000 | М        |  |
| Cooling   | Compliance to IEC/EN60068-2-1               |              |      |      |          |  |
| Dry Heat  | Compliance to                               | IEC/EN60068- | -2-2 |      |          |  |
| Damp Heat   | Compliance to I                             | EC/EN60068-  | 2-30 |      |          |  |
| Shock & Vibration Test                            | Compliance to IEC/EN 61373                  |              |      |      |          |  |
| Operating Humidity (non condensing)               |   | -            |      | 95   | % rel. H |  |
| RFI   | Six-Sided Shielded, Metal Case              |              |      |      |          |  |
| Lead Temperature (1.5mm from case for 10Sec.)     |   |              |      | 260  | °C       |  |



# Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- 3 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact MINMAX.
- 5 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.
- 6 Do not exceed maximum power specification when adjusting output voltage.
- 7 Specifications are subject to change without notice.





# 

| Pin Con | Pin Connections |               |                         |  |  |  |  |  |
|---------|-----------------|---------------|-------------------------|--|--|--|--|--|
| Pin     | Single Output   | Dual Output   | Diameter<br>mm (inches) |  |  |  |  |  |
| 1       | +Vin            | +Vin          | Ø 1.0 [0.04]            |  |  |  |  |  |
| 2       | -Vin            | -Vin          | Ø 1.0 [0.04]            |  |  |  |  |  |
| 3       | Remote On/Off   | Remote On/Off | Ø 1.0 [0.04]            |  |  |  |  |  |
| 4       | +Vout           | +Vout         | Ø 1.0 [0.04]            |  |  |  |  |  |
| 5       | -Vout           | Common        | Ø 1.0 [0.04]            |  |  |  |  |  |
| 6       | Trim            | -Vout         | Ø 1.0 [0.04]            |  |  |  |  |  |

- ➤ All dimensions in mm (inches)
- ► Tolerance: X.X±0.75 (X.XX±0.03)

X.XX±0.25 (X.XXX±0.01)

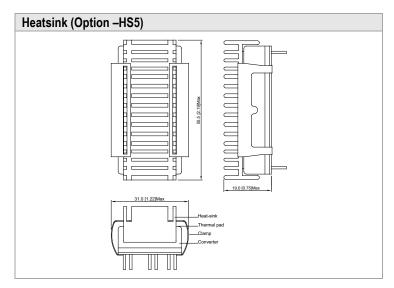
► Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

| ъ.  |       |      |      |     |        |    |
|-----|-------|------|------|-----|--------|----|
| Ph۱ | /sica | I Ch | arac | :te | ristic | :s |

| •                        |   |   |
|--------------------------|---|---|
| Case Size                | : | 50.8x25.4x11.0 mm (2.0x1.0x0.43 inches)                       |
| Case Material            | : | Metal With Non-Conductive Baseplate                           |
| Base Material            | : | FR4 PCB (flammability to UL 94V-0 rated)                      |
| Insulated Frame Material | : | Non-Conductive Black Plastic (flammability to UL 94V-0 rated) |
| Pin Material             | : | Copper Alloy  |
| Potting Material         | : | Silicone (UL 94V-0)   |
| Weight                   | : | 51.5g   |
|                          |   |   |





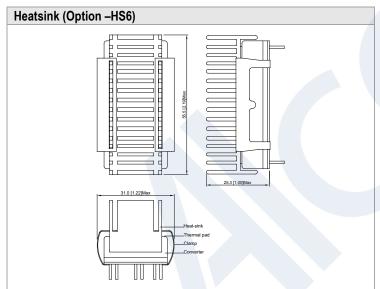


Physical Characteristics

Heatsink Material : Aluminum

Finish : Black Anodized Coating

Weight : 10g

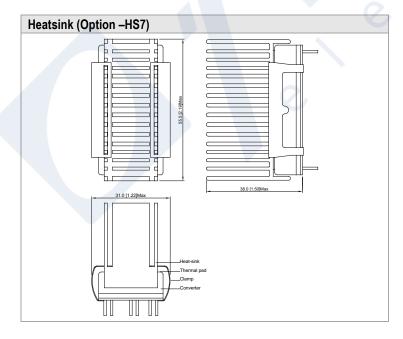


Physical Characteristics

Heatsink Material : Aluminum

Finish : Black Anodized Coating

Weight : 16g



Physical Characteristics

Heatsink Material : Aluminum

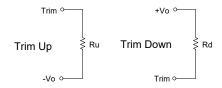
Finish : Black Anodized Coating

Weight : 28g

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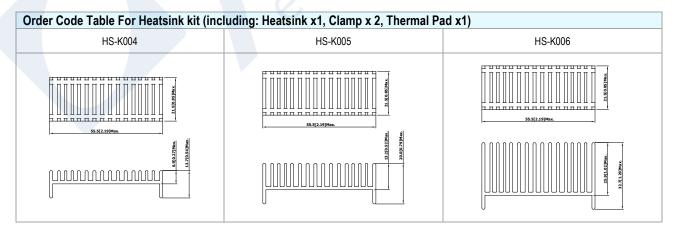
# **External Output Trimming**

Output can be externally trimmed by using the method shown below



|            | MKZI40-   | -110S05 | MKZI40-   | -110S12 | MKZI40-   | 110S15  | MKZI40-   | 110S24  | MKZI40-   | 110S54  |
|------------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|
| Trim Range | Trim down | Trim up |
| (%)        | (kΩ)      | (kΩ)    |
| 1          | 156.81    | 119.77  | 419.81    | 344.74  | 602.92    | 482.88  | 598.97    | 486.83  | 1946.08   | 487.21  |
| 2          | 70.69     | 53.70   | 187.68    | 154.37  | 269.91    | 215.89  | 267.93    | 217.87  | 907.19    | 191.10  |
| 3          | 41.99     | 31.67   | 110.30    | 90.92   | 158.91    | 126.89  | 157.59    | 128.21  | 560.89    | 92.40   |
| 4          | 27.64     | 20.66   | 71.61     | 59.19   | 103.41    | 82.40   | 102.42    | 83.88   | 387.75    | 43.05   |
| 5          | 19.03     | 14.05   | 48.40     | 40.15   | 70.10     | 55.70   | 69.31     | 56.49   | 283.86    | 13.44   |
| 6          | 13.29     | 9.65    | 32.93     | 27.46   | 47.90     | 37.90   | 47.25     | 38.56   | 214.60    |         |
| 7          | 9.18      | 6.50    | 21.87     | 18.39   | 32.05     | 25.18   | 31.48     | 25.75   | 165.13    |         |
| 8          | 6.11      | 4.14    | 13.58     | 11.59   | 20.15     | 15.65   | 19.66     | 16.14   | 128.02    |         |
| 9          | 3.72      | 2.31    | 7.13      | 6.31    | 10.90     | 8.23    | 10.46     | 8.67    | 99.16     |         |
| 10         | 1.80      | 0.84    | 1.98      | 2. 07   | 3.50      | 2.30    | 3.11      | 2.69    | 76.08     |         |
| 11         |           |         |           |         |           |         |           |         | 57.19     |         |
| 12         |           |         |           |         |           |         |           |         | 41.45     |         |
| 13         |           |         |           |         |           |         |           |         | 28.13     |         |
| 14         |           |         |           |         |           |         |           |         | 16.71     |         |
| 15         |           |         |           |         |           |         |           |         | 6.82      |         |

| rder Code Table For Converter and Converter With Heatsink |                   |                   |                   |  |  |  |  |
|---|-------------------|-------------------|-------------------|--|--|--|--|
| Standard  |                   | With heatsink     |                   |  |  |  |  |
| Standard  | MKZI40 + HS-K004  | MKZI40 + HS-K005  | MKZI40 + HS-K006  |  |  |  |  |
| MKZI40-110S05   | MKZI40-110S05-HS5 | MKZI40-110S05-HS6 | MKZI40-110S05-HS7 |  |  |  |  |
| MKZI40-110S12   | MKZI40-110S12-HS5 | MKZI40-110S12-HS6 | MKZI40-110S12-HS7 |  |  |  |  |
| MKZI40-110S15   | MKZI40-110S15-HS5 | MKZI40-110S15-HS6 | MKZI40-110S15-HS7 |  |  |  |  |
| MKZI40-110S24   | MKZI40-110S24-HS5 | MKZI40-110S24-HS6 | MKZI40-110S24-HS7 |  |  |  |  |
| MKZI40-110S54   | MKZI40-110S54-HS5 | MKZI40-110S54-HS6 | MKZI40-110S54-HS7 |  |  |  |  |
| MKZI40-110D12   | MKZI40-110D12-HS5 | MKZI40-110D12-HS6 | MKZI40-110D12-HS7 |  |  |  |  |
| MKZI40-110D15   | MKZI40-110D15-HS5 | MKZI40-110D15-HS6 | MKZI40-110D15-HS7 |  |  |  |  |



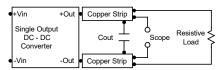
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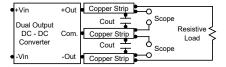


## **Test Setup**

#### Peak-to-Peak Output Noise Measurement Test

Use a 1µF ceramic capacitor and a 10µF tantalum capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





### **Technical Notes**

# Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 3) during a logic low is -100µA.

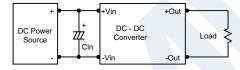
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

#### Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

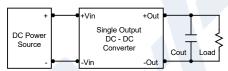
#### Input Source Impedance

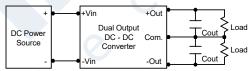
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module.In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR <  $1.0\Omega$  at 100 kHz) capacitor of a 1µF for the 110V input devices.



#### Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 1µF capacitors at the output.

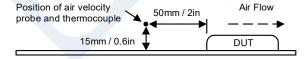




#### Maximum Capacitive Load

The MKZI40 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up. affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.



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