

# CSKA

## Automotive grade current sense resistor Kelvin- metal shunt



### Product features

- AEC-Q200
- Resistance value from 0.3 mΩ to 4.0 mΩ
- Low thermal EMF
- Low TCR
- 1216 (3138 metric) to 4026 (10167 metric) package
- Moisture sensitivity level (MSL): 1

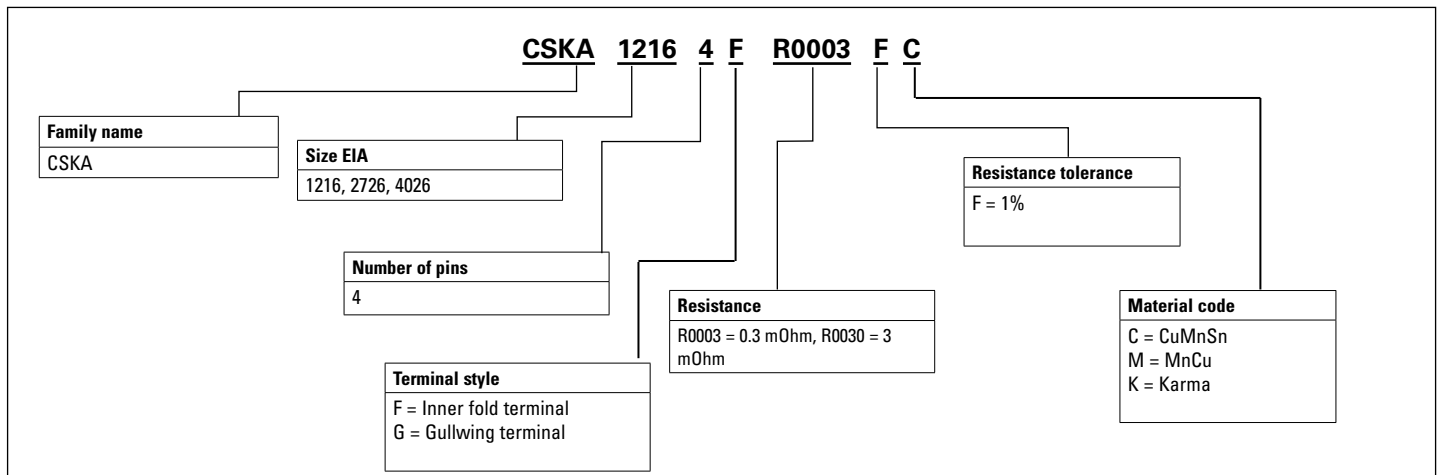
### Applications

- Automotive lighting
- Server
- Battery management
- Hot swap controllers
- Body control modules
- DC/DC converters
- Switched-mode power supplies (SMPS)
- DC Motor control
- IoT devices
- Electric water pump
- Active braking

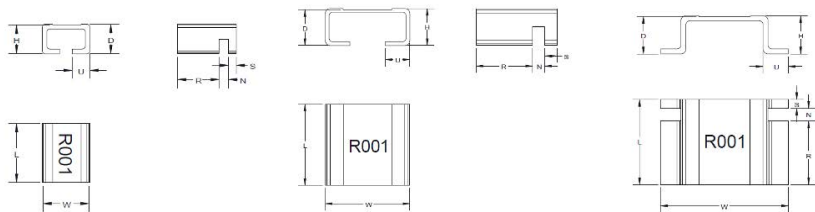
### Environmental compliance



Table 1. Part numbering



**Mechanical parameters- mm**

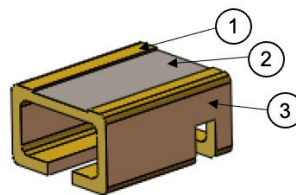


**CSKA1216**

**CSKA2726**

**CSKA4026**

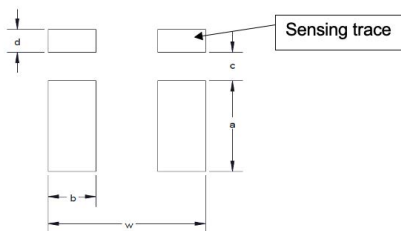
**Construction**



Number	Materials
1	Copper electrode
2	CuMnSn/ MnCu/ Karma
3	Copper electrode

Family	Size code	W	L	R	H	S	U	N	D
CSKA1216	1216 (3138 metric)	3.10 +0/-0.35	3.81 ± 0.30	2.70 ± 0.10	1.90 +0/-0.35	0.50 ± 0.10	1.15 ± 0.20	0.60 ± 0.15	2.60 maximum
CSKA2726	2726 (6966 metric)	6.90 ± 0.20	6.60 ± 0.20	4.90 ± 0.20	3.00 ± 0.20	0.70 ± 0.10	2.00 ± 0.20	1.00 ± 0.15	4.20 maximum
CSKA4026	4026 (10167 metric)	10.10 ± 0.20	6.70 ± 0.20	5.00 ± 0.20	3.00 ± 0.20	0.70 ± 0.10	2.00 ± 0.20	1.00 ± 0.15	4.20 maximum

**Recommended PCB layout**



Family	a	b	c	d	w
CSKA1216	2.95	1.5	0.5	0.7	3.6
CSKA2726	5.6	2.9	0.8	0.9	7.8
CSKA4026	5.6	2.45	0.8	0.9	10.4

**Part marking**

Part marking	Resistance (mΩ)
0L30	0.3
0L50	0.5
R001	1
R002	2
R003	3
R004	4

**Electrical specifications**

Part number	Size	Power rating @ +125 °C (W)	Resistance <sup>2</sup> (mΩ)	Resistance tolerance	Material	TCR <sup>1</sup> (ppm/°C)	Operating temperature
CSKA12164FR0003FC	1216 (3138 metric)	5	0.3	±1%	CuMnSn	± 100	-55 °C to +170 °C
CSKA12164FR0005FC	1216 (3138 metric)	5	0.5	±1%	CuMnSn	± 100	-55 °C to +170 °C
CSKA12164FR0010FM	1216 (3138 metric)	3	1	±1%	MnCu	± 100	-55 °C to +170 °C
CSKA12164FR0020FK	1216 (3138 metric)	3	2	±1%	Karma	± 100	-55 °C to +170 °C
CSKA12164FR0030FK	1216 (3138 metric)	3	3	±1%	Karma	± 100	-55 °C to +170 °C
CSKA27264FR0003FC	2726 (6966 metric)	12	0.3	±1%	CuMnSn	± 125	-55 °C to +170 °C
CSKA27264FR0005FM	2726 (6966 metric)	7	0.5	±1%	MnCu	± 125	-55 °C to +170 °C
CSKA27264FR0010FM	2726 (6966 metric)	7	1	±1%	MnCu	± 125	-55 °C to +170 °C
CSKA27264FR0020FK	2726 (6966 metric)	5	2	±1%	Karma	± 75	-55 °C to +170 °C
CSKA27264FR0030FK	2726 (6966 metric)	5	3	±1%	Karma	± 75	-55 °C to +170 °C
CSKA27264FR0040FK	2726 (6966 metric)	5	4	±1%	Karma	± 75	-55 °C to +170 °C
CSKA40264GR0003FC	4026 (10167 metric)	12	0.3	±1%	CuMnSn	± 75	-55 °C to +170 °C
CSKA40264GR0005FM	4026 (10167 metric)	7	0.5	±1%	MnCu	± 75	-55 °C to +170 °C
CSKA40264GR0010FM	4026 (10167 metric)	7	1	±1%	MnCu	± 75	-55 °C to +170 °C
CSKA40264GR0020FK	4026 (10167 metric)	5	2	±1%	Karma	± 75	-55 °C to +170 °C
CSKA40264GR0030FK	4026 (10167 metric)	5	3	±1%	Karma	± 75	-55 °C to +170 °C
CSKA40264GR0040FK	4026 (10167 metric)	5	4	±1%	Karma	± 75	-55 °C to +170 °C

1. Temperature coefficient of resistance (TCR) parameters: +25 °C to +125 °C

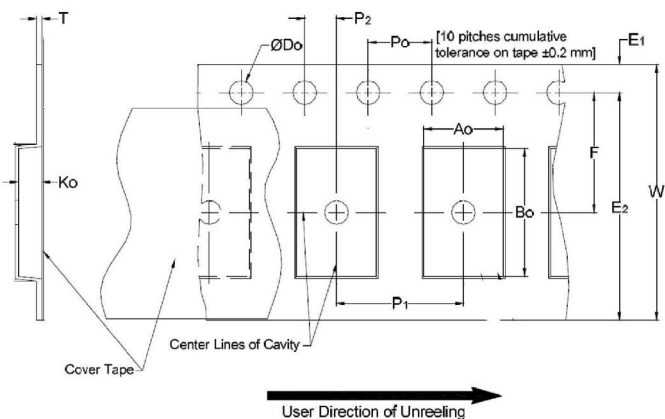
2. Resistance should be measured at +23 °C ±5 °C in accordance with the recommended land pattern.

### Packaging information- mm

Supplied in tape and reel

CSKA1216 on a 7.0" diameter reel, CSKA2726, 4026 on a 13" diameter reel diameter reel tape and reel

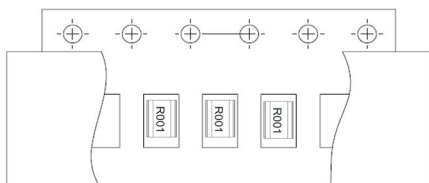
### Tape carrier and dimensions



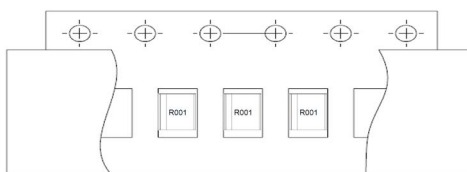
Dimension	CSKA1216	CSKA2726	CSKA4026
W	12.00 ± 0.30	16.00 ± 0.30	24.00 ± 0.30
F	5.50 ± 0.10	7.50 ± 0.10	11.50 ± 0.10
E1	1.75 ± 0.10	1.75 ± 0.10	1.75 ± 0.10
E2	NA	NA	NA
P0	4.00 ± 0.10	4.00 ± 0.10	4.00 ± 0.10
P1	8.00 ± 0.10	12.00 ± 0.10	12.00 ± 0.10
P2	2.00 ± 0.05	2.00 ± 0.05	2.00 ± 0.05
ØD0	1.50 ± 0.10	1.50 ± 0.10	1.50 ± 0.10
A0	3.40 ± 0.20	7.40 ± 0.20	7.00 ± 0.20
B0	4.20 ± 0.20	7.10 ± 0.20	10.51 ± 0.20
K0	2.30 ± 0.10	3.60 ± 0.10	4.51 ± 0.10
T	0.30 ± 0.10	0.40 ± 0.10	0.40 ± 0.10

### Packing orientation

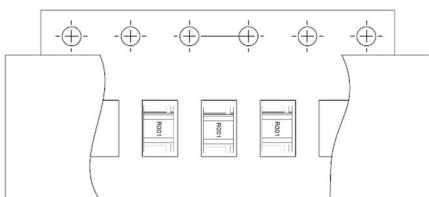
#### CSKA1216



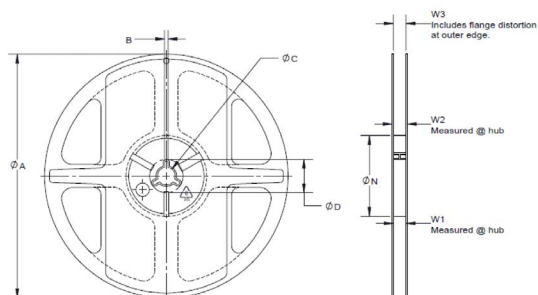
#### CSKA2726



#### CSKA4026



### Reel dimensions



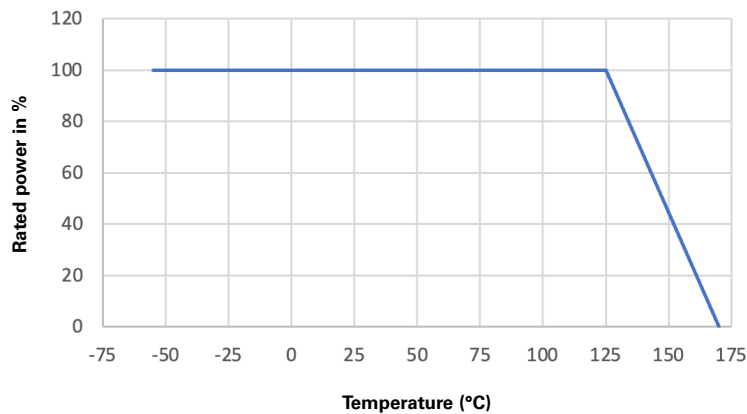
Shape & Appearance For Reference Only

Size	A	B	C	D	N	W1	W2	W3
CSKA1216	178 ± 2.0	2.0 ± 0.5	13.3 ± 1.0	20.2 minimum	58 ± 0.5	12.8 ± 0.5	18.4 maximum	NA
CSKA2726	330 ± 2.0	2.0 ± 0.5	13.3 ± 1.0	20.2 minimum	100 ± 1.0	16.5 ± 0.5	22.4 maximum	NA
CSKA4026	330 ± 2.0	2.0 ± 0.5	13.3 ± 1.0	20.2 minimum	100 ± 1.0	24.5 ± 0.5	30.4 maximum	NA

### General specifications

Temperature coefficient of resistance: MIL-STD-202, Method 304, $TCR = \frac{R-R_0}{R_0(T_2-T_1)} \times 106$ . Test temperature: $T_1 = +25\text{ }^\circ\text{C}$ , $T_2 = +125\text{ }^\circ\text{C}$
Short time overload: IEC60115-1 4.13, 5 X rated power for 5 s
High temperature storage: MIL-STD202 Method 108, 1000 hours, +170 °C, unpowered
Temperature cycling: JESD22 Method JA-104, 1000 Cycles, -55 °C (15 minutes), +150 °C (15 minutes)
Biased humidity: MIL-STD-202 Method 103, 1000 hours, +85 °C/85% RH, 10% bias
Operational life: MIL-STD-202 Method 108, 1000 hours, +125 °C ±2 °C at rated power, 1.5 hours on, 0.5 hours off.
Resistance to solvents: MIL-STD-202 Method 215, Immersed in three solvents after 3 to 3.5 minutes immersion, brush wipe 10 times, a total of 3 times, washing with washing and cleaning agent, room temperature on the surface of the ventilation drying.
Mechanical shock: MIL-STD-202 Method 213, 100 g's. 6 ms, 5 pulses
Vibration: MIL-STD-202 Method 204, 10 Hz to 2000 Hz, 5 g's for 20 min., 12 cycles each of 3 orientations
Resistance to soldering heat: MIL-STD-202 Method 210, Immerse the specimens in and eutectic solder at +260 ± 5 °C for 10 ± 1 s
ESD: AEC-Q200-002 or ISO/DIS 10605, 25 kV
Solderability: J-STD-002, solder bath at 245 ± 5 °C, Dipping time: 3 ± 0.3 seconds, > 95% area covered with tin
Board flex (bending): AEC-Q200-005, Bending amplitude 2 mm for 60 s
Terminal strength: AEC-Q200-006, Force of 17.7 N for 60 seconds

### Temperature derating curve



### Rated current & voltage

The rated Current and Voltage are calculated by the following formula:

$$I = \sqrt{P \div R}$$

I: Rated current (A)

P: Rated power (W)

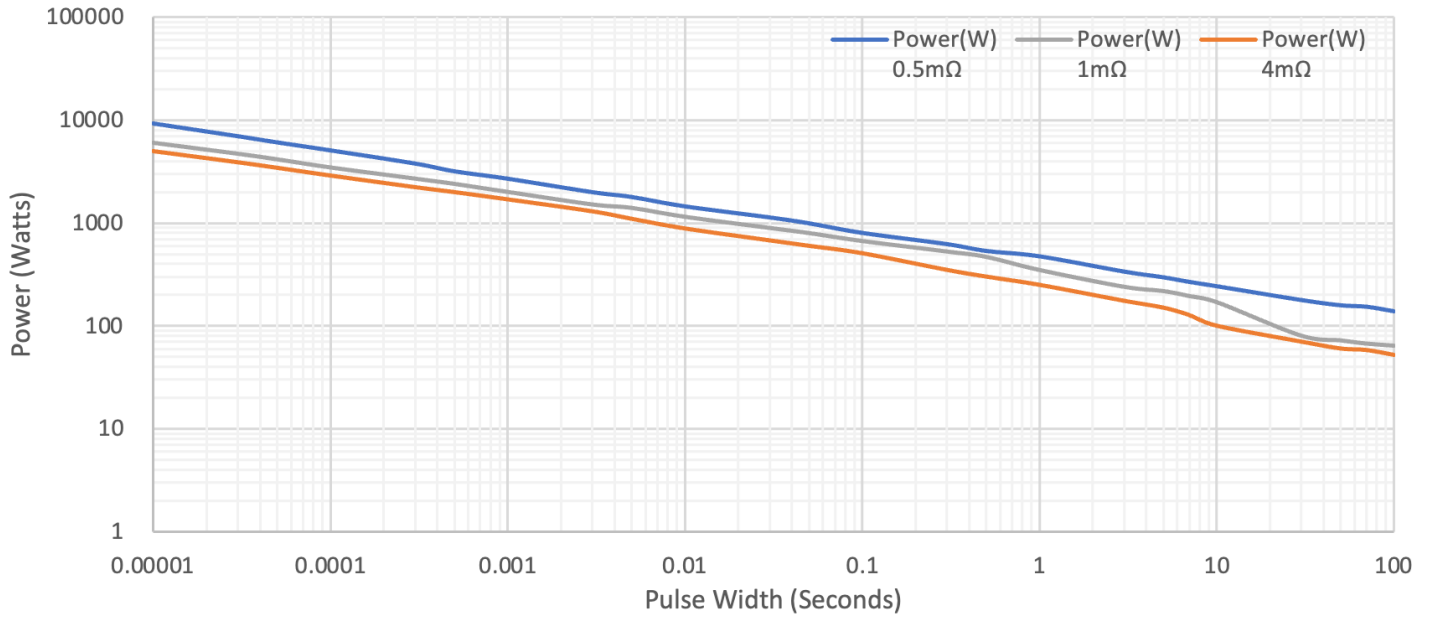
$$V = \sqrt{P \times R}$$

V: Rated voltage (V)

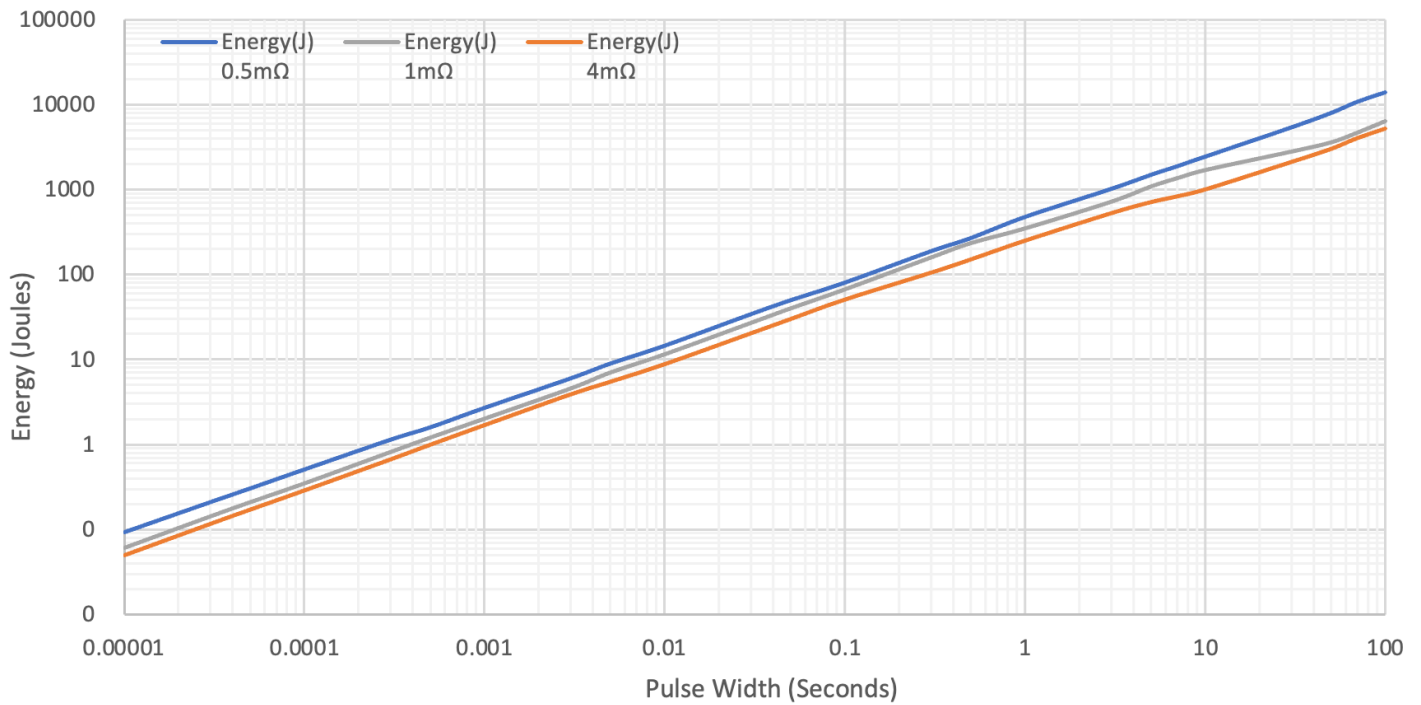
R: Resistance value (Ω)

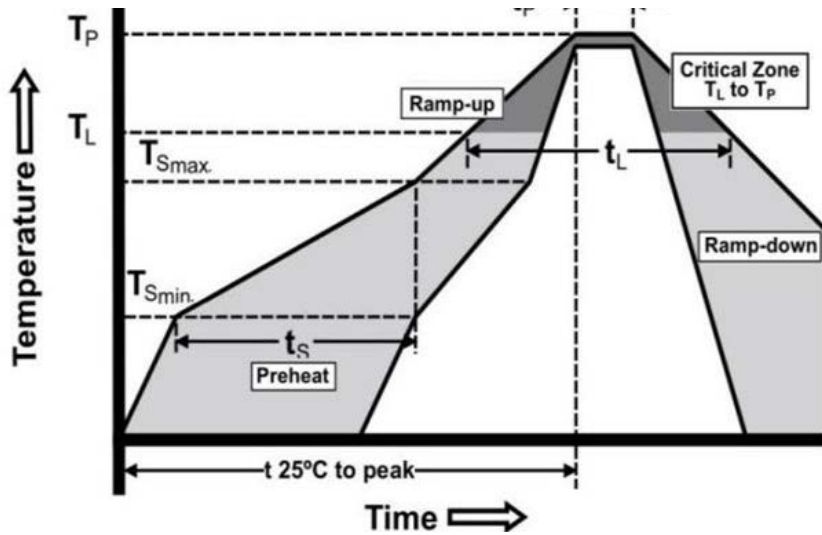
### Curves

#### Maximum pulse power



#### Maximum pulse energy





Profile feature	Lead (Pb) free solder
Preheat and soak	150 °C
• Temperature min. (T <sub>Smin</sub> )	200 °C
• Temperature max. (T <sub>Smax</sub> )	60-120 seconds
• Time (T <sub>Smin</sub> to T <sub>Smax</sub> ) (t <sub>S</sub> )	3 °C/ second max.
Ramp up rate T <sub>Smax</sub> to T <sub>P</sub>	20 s - 30 s
Melting tin time (t <sub>L</sub> )	260 °C
Peak package body temperature (T <sub>P</sub> )*	5 seconds
Time (t <sub>p</sub> )* within 5 °C of the specified classification temperature (T <sub>C</sub> )	6 °C/ second max.
Ramp-down rate (T <sub>P</sub> to T <sub>L</sub> )	8 minutes max.
Time 25 °C to peak temperature	

### Manual solder

+350 °C ±10 °C , 5 seconds maximum (by soldering iron), generally manual, hand soldering is not recommended

**Eaton**  
**Electronics Division**  
1000 Eaton Boulevard  
Cleveland, OH 44122  
United States  
Eaton.com/electronics

Life Support Policy: Eaton does not authorize the use of any of its products for use in life support devices or systems without the express written approval of an officer of the Company. Life support systems are devices which support or sustain life, and whose failure to perform, when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in significant injury to the user.

Eaton reserves the right, without notice, to change design or construction of any products and to discontinue or limit distribution of any products. Eaton also reserves the right to change or update, without notice, any technical information contained in this bulletin.

**Alcom** electronics  
A STELLIAU TECHNOLOGY COMPANY

Singel 3 | B-2550 Kontich | Belgium | Tel.+32(0)3 458 30 33  
info@alcom.be | www.alcom.be  
Rivium 1e straat 52 | 2909 LE Capelle aan den IJssel | The Netherlands  
Tel.+31(0)10 288 25 00 | info@alcom.nl | www.alcom.nl